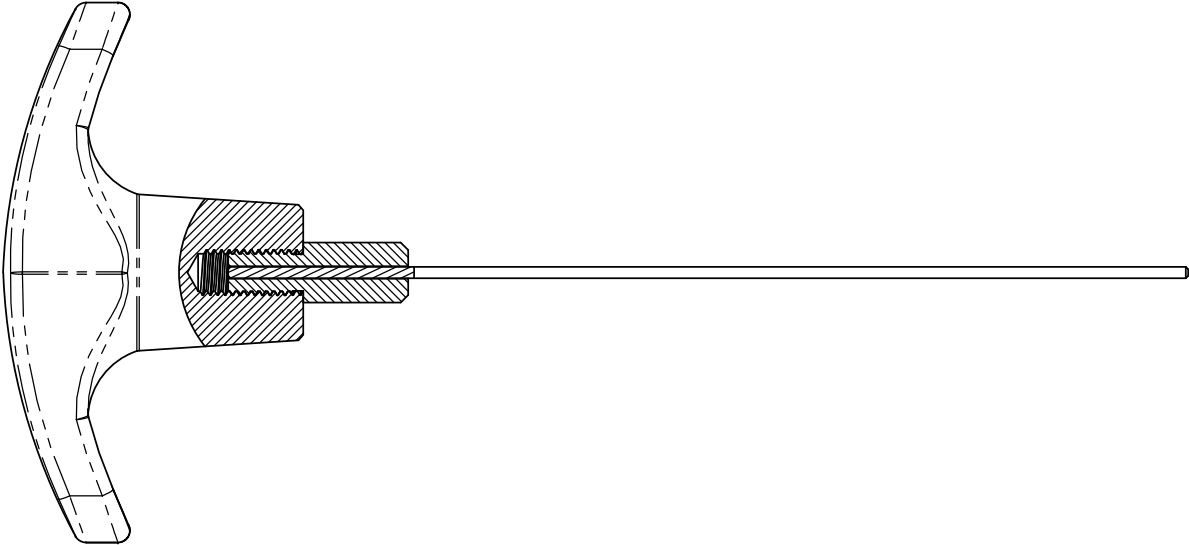
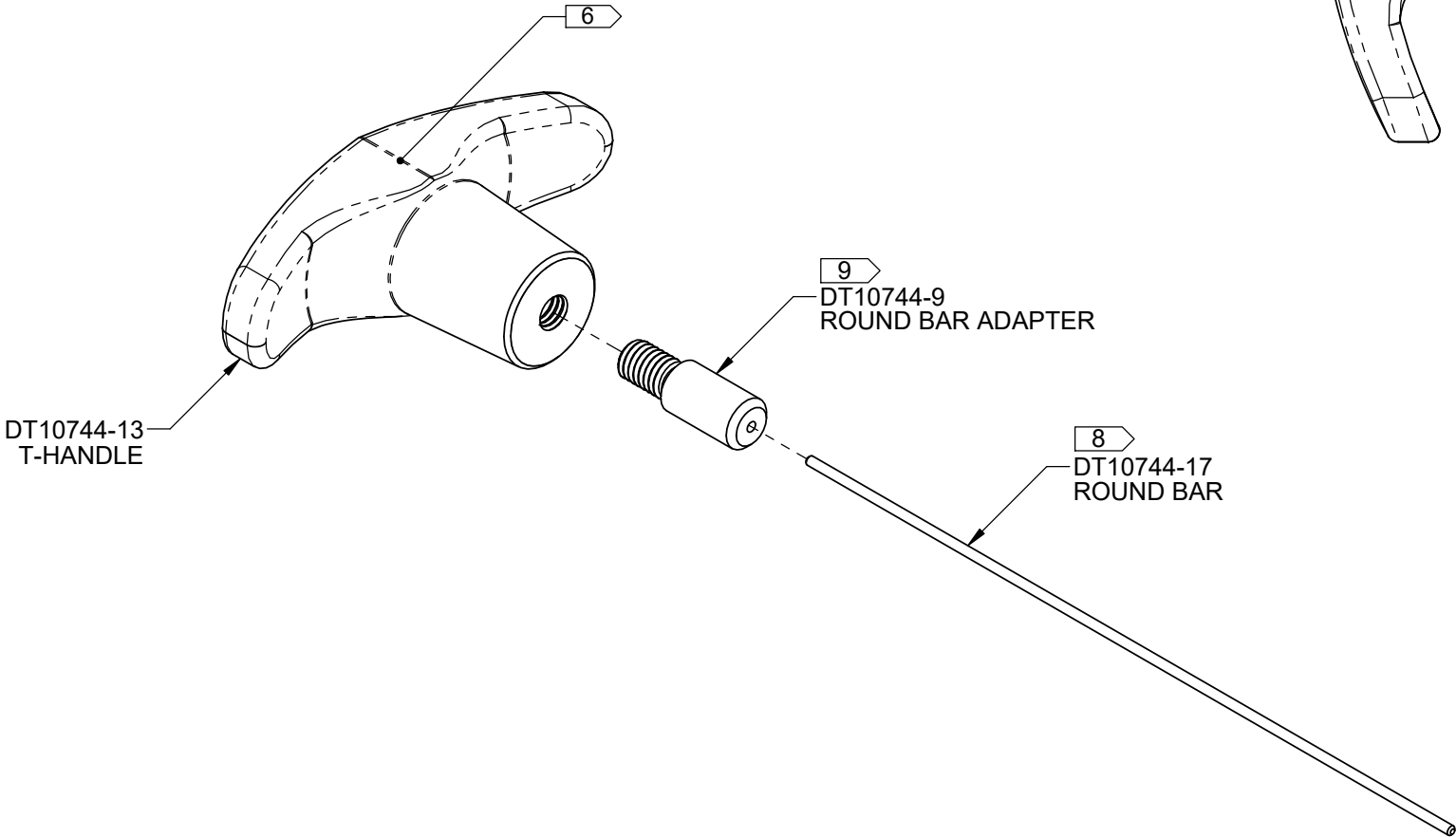


QTY -045	P/N	DESCRIPTION
X	DT10744-045	3/64" ROUND BAR ASSEMBLY
1	DT10744-9	ROUND BAR ADAPTER
1	DT10744-13	T-HANDLE
1	DT10744-17	ROUND BAR



DT10744-045 3/64" ROUND BAR ASSEMBLY

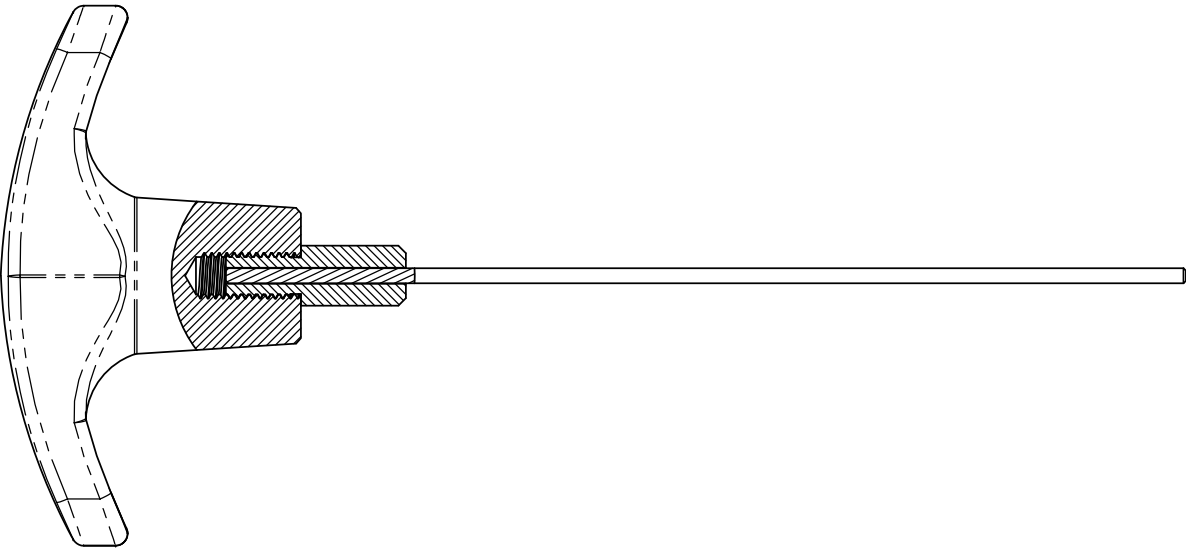
RELEASED
2021 SEP 28
Released on ECR 267

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DT10744-045" PER DART QSI 044 SECTION 6.3 OR 6.4 OR 6.5
 - 7) WEIGHT: N/A
 - 8) APPLY LOCTITE 495 ON MATING SURFACE OF DT10744-17 ROUND BAR AND THEN INSTALL, FLUSH WITH THREADED END, INTO DT10744-9 ROUND BAR ADAPTER
 - 9) APPLY LOCTITE 262/263 ON THREADS OF DT10744-9 ROUND BAR ADAPTER AND THEN INSTALL, HANDTIGHT, INTO DT10744-13 T-HANDLE

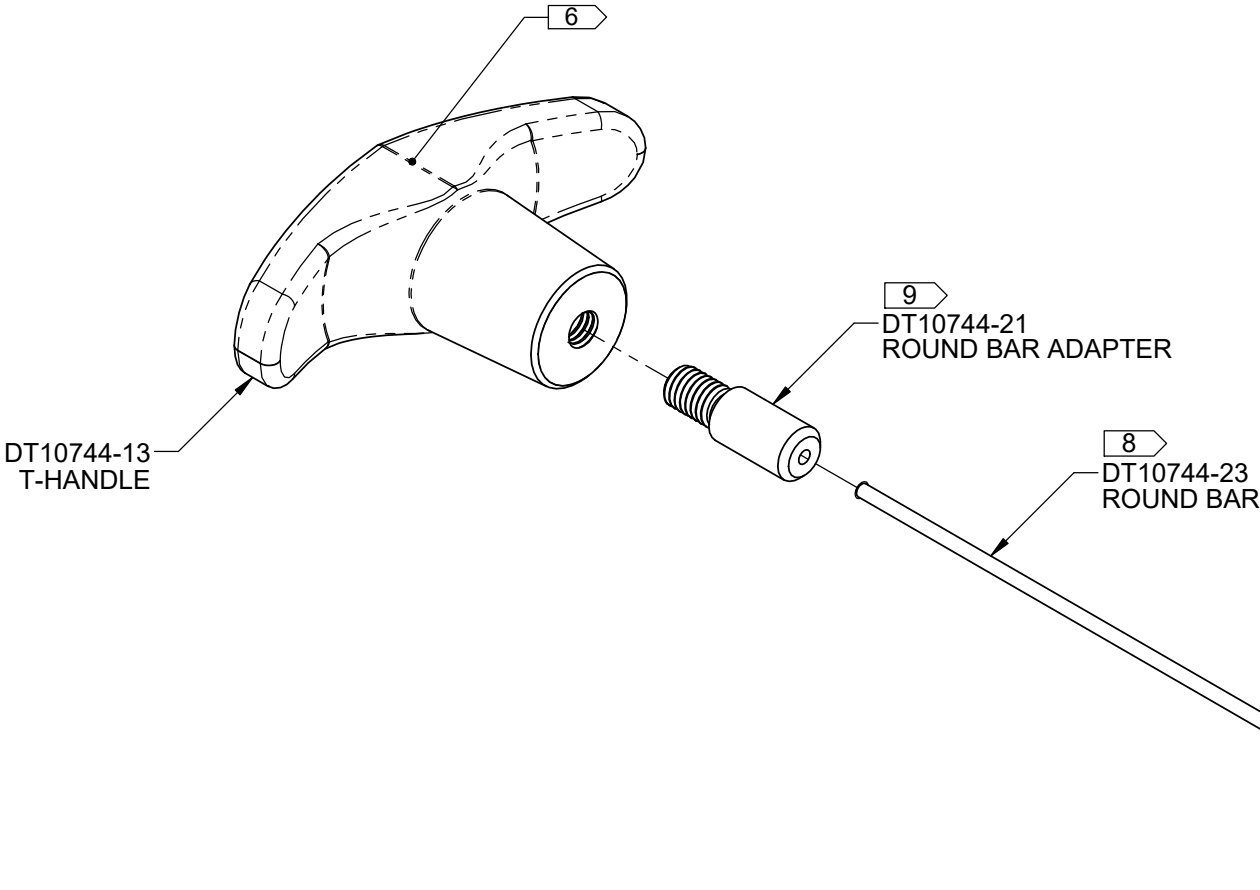
C	-041, -043, -1, -5, -7, -11, -15 REMOVED FROM DRAWING ADDED -047, -21, -23 REVISED DRAWING TITLE		KPT	21.09.07
B	-041, -045 NOTE 9: ADDED OPTION FOR LOCTITE 263. NOTE 6: ADDED IDENTIFICATION REQUIREMENT -043 REVISED DIMENSION TOLERANCES -5 ADDED COUNTERBORE HOLE		KPT	21.03.10
A	NEW ISSUE		KPT	21.01.02
REV.	DESCRIPTION		BY	DATE
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	ZF	DRAWING NO.		REV. C
MFG. APPR.	DD	DT10744		SHEET 1 OF 5
APPROVED		TITLE		SCALE
DE APPR.	N/A	ROUND BAR ASSEMBLY		NTS
DATE	21.09.07	COPYRIGHT © 2021 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		

APPROVED

QTY -047	P/N	DESCRIPTION
X	DT10740-047	1/16" ROUND BAR ASSEMBLY
1	DT10744-13	T-HANDLE
1	DT10744-21	ROUND BAR ADAPTER
1	DT10744-23	ROUND BAR




DT10744-047 1/16" ROUND BAR ASSEMBLY 



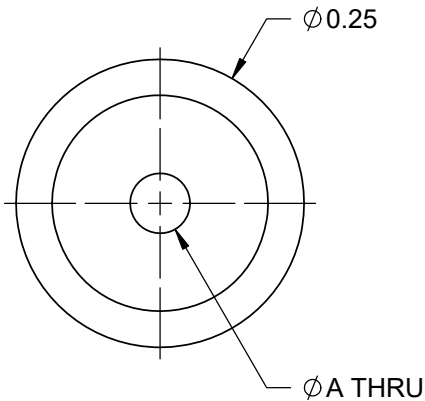
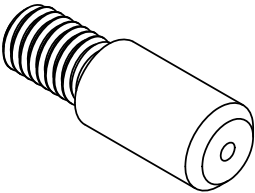
RELEASED
2021 SEP 28

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "DT10744-047" PER DART QSI 044 SECTION 6.3 OR 6.4 OR 6.5
 - 7) WEIGHT: N/A
 - 8) APPLY LOCTITE 495 ON MATING SURFACE OF DT10744-23 ROUND BAR AND THEN INSTALL, FLUSH WITH THREADED END, INTO DT10744-21 ROUND BAR ADAPTER
 - 9) APPLY LOCTITE 262/263 ON THREADS OF DT10744-21 ROUND BAR ADAPTER AND THEN INSTALL, HANDTIGHT, INTO DT10744-13 T-HANDLE

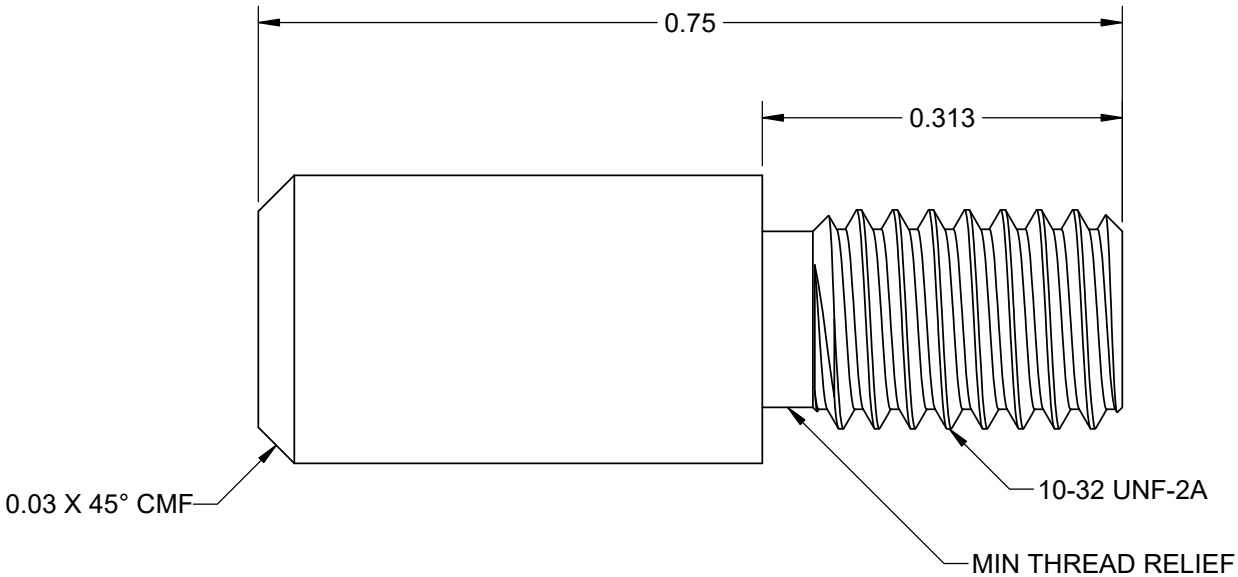
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DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO. DT10744	REV. C
MFG. APPR.	DD		SHEET 2 OF 5
APPROVED		TITLE	SCALE
DE APPR.	N/A	ROUND BAR ASSEMBLY	NTS
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P/N	A
DT10744-9	0.052
DT10744-21	0.067




DT10744-X ROUND BAR ADAPTER
(DT10744-9 SHOWN)



RELEASED
2021 SEP 28

- NOTES:
- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR
PER ASTM A582
REF DART SPEC M303R
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: N/A

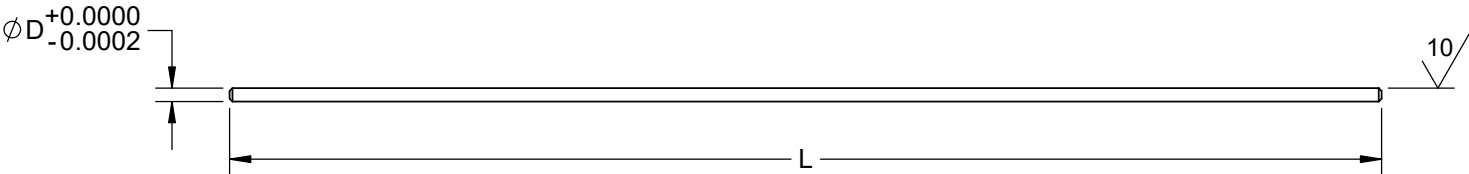
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DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO. DT10744	REV. C
MFG. APPR.	DD		SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.	N/A	ROUND BAR ASSEMBLY	NTS
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P/N	D	L	HARDNESS	SUGGESTED VENDOR	SUGGESTED VENDOR P/N
DT10744-17	0.0469	4.000	RC40	MCMASTER-CARR	1162K92
DT10744-23	0.0625	4.000	RC40	MCMASTER-CARR	1162K96



SOURCE CONTROL DRAWING



DT10744-X ROUND BAR
(DT10744-17 SHOWN)

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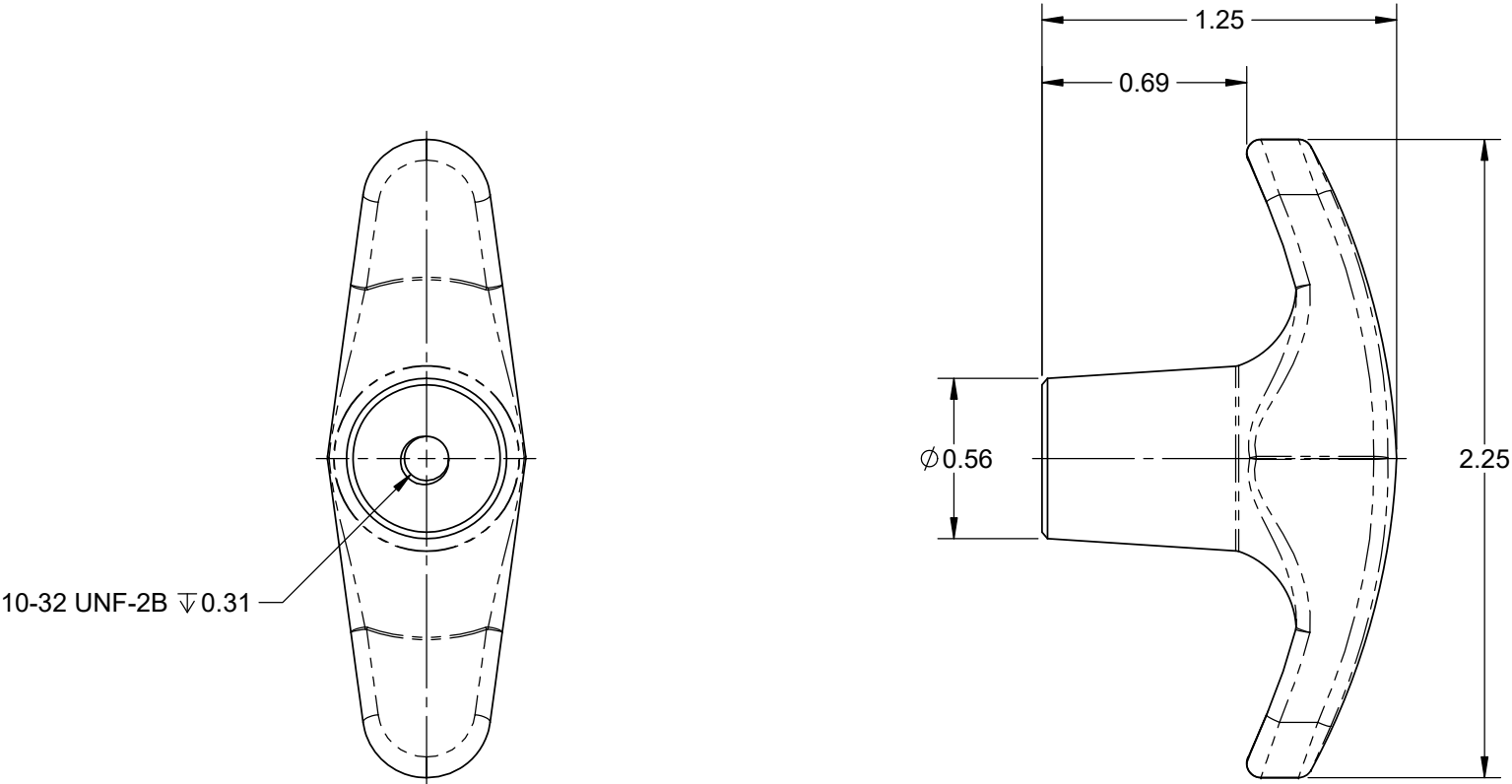
- NOTES:
- 1) MATERIAL: 17-4 PH STAINLESS STEEL
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: N/A

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DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	KPT	
CHECKED	ZF	DRAWING NO. DT10744 REV. C SHEET 4 OF 5
MFG. APPR.	DD	
APPROVED		TITLE ROUND BAR ASSEMBLY SCALE NTS
DE APPR.	N/A	
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T-HANDLE MATERIAL	THREADED INSERT MATERIAL	SUGGESTED VENDOR	SUGGESTED VENDOR P/N
BLACK PHENOLIC PLASTIC	BRASS	CARR LANE	CL-424-TH


SOURCE CONTROL DRAWING



DT10744-13 T-HANDLE

RELEASED
2021 SEP 28

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: N/A

APPROVED	DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	KPT		
	CHECKED	ZF	DRAWING NO. DT10744	REV. C
	MFG. APPR.	DD		SHEET 5 OF 5
	APPROVED		TITLE	SCALE
	DE APPR.	N/A	ROUND BAR ASSEMBLY	NTS
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